

FLAMMABILITY TEST REPORT

Report No.: LEI19050295A    Date Received: 26/04/19    Date Tested: 10/05/19    Date Issued: 13/05/19

Company Name & Address: VEROTEX INDUSTRIES  
EDISONWEG 3  
5466 AR VEGHEL  
NETHERLANDS

Contact Name:


**Sample Details:**  
Order No.: Not stated  
Description: Not stated  
Ref/Style No.: Not stated  
Colour: Not stated  
Quality: XFR - Lipova  
Supplier: Not stated  
Batch No.: Not stated  
End Use: Not stated  
Quoted Fibre Composition: Not stated  
Retailer: Not stated  
Specification No.: Not stated  
Sample Description: White and grey coloured woven fabric with white coloured backing

Test Method	Pre Treatment	Requirement	Result
BS 5852: 2006 Clause 11 (Upholstery Composite) Ignition source 5 (Crib 5)	Watersoak as Annex E of BS 5852: 2006	BS 5852: 2006 Clause 11 (Upholstery Composite) Ignition source 5 (Crib 5)	NI/5 (PASS)
The upholstered composite tested meets the performance requirements for resistance to ignition as detailed in the Medium Hazard (Crib 5 only) category of Table 1 in Clause 4 of BS 7176: 2007.			

Note: The customer requested that RX36110 foam with an approximate density 35 kg/m³ be used as the filling material

**Sampling and frequency of testing**  
Each upholstery composite shall be tested in accordance with the relevant tests identified in Table 1 for the appropriate hazard category every 2,500 units produced or once per month. Retesting shall be carried out where there is any major basic alteration to a furniture specification (e.g. of fibre content, construction, flame-retardant finish or mass per unit area of fabric, density or type of filling or change of materials manufacturer). Changes in the colour (where the fabric was flame-retardant finished in the same batch) of the product or minor changes in the pattern or construction, e.g. of the order of 2 picks/cm, shall not be deemed sufficient reason to necessitate retesting.

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(Technical & Operational  
Excellence Manager)

  
ANDREW HALLETT  
(Flammability Team Leader)

.....  
CAROLE SPOWART  
(Flammability  
Administrator)

.....  
GREGORY JAMES  
(Flammability Technician)

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<b>Test Specification</b>	
Test Method:	BS 5852:2006 Clause 11 (upholstery composite) Ignition source 5
<b>Foam specification</b>	
Supplier / Grade:	Carpenter / RX36110 (As requested by the customer)
Size:	450 x 450 x 75mm (back) & 450 x 300 x 75mm (seat)
Density / Hardness:	34-36kg/m <sup>3</sup> /105-115N
<b>Conditioning</b>	
Prior to Testing:	At least 72 hours in ambient indoor conditions, then at least 24 hours in an atmosphere having a temperature of 23 ± 2°C and a relative humidity of 50 ± 5%
At Time of Testing:	Temperature of 10 °C to 30 °C and a relative humidity of 15 % to 80 %

**Test Results**  
“The following test results relate only to the ignitability of the combination of upholstery composites (BS 5852: 2006, Clause 11) under the particular conditions of test stated; they are not intended as a means of assessing the full potential fire hazard of the materials or products in use”;

Test number / position	1	2
<b>Criterion of Ignition</b>		
<b>Smouldering Criteria</b>		
Externally detectable amounts of smoke, heat or glowing 60 minutes after crib ignition	No	No
Escalating smouldering behaviour rendered the test unsafe to continue and required forcible extinction	No	No
Smouldering essentially consumed the test specimen within the duration of the test / Smouldering reached the extremities of the test specimen (Other than the top of the vertical part of the test specimen) within the duration of the test	No	No
<b>Flaming Failure</b>		
The test specimen continued to flame for more than 10 minutes after the ignition of the crib	No	No
Escalating combustion behaviour rendered the test unsafe to continue and required forcible extinction	No	No
Flaming essentially consumed the test specimen within the duration of the test	No	No
Flaming reached the extremities of the test specimen (Other than the top of the vertical part of the test specimen) within the duration of the test	No	No
Debris from the test specimen caused an isolated floor fire that continued to flame for more than 10 minutes after the ignition of the crib	No	No
<b>Final Examination</b>		
Progressive smouldering was observed when the sample was dismantled	No	No
Evidence of charring within the filling (other than discolouration) more than 100mm in any direction, apart from upwards, from the nearest part of the original position of the ignition source	No	No
Time to extinction of flames after crib ignition	5 Minutes 14 Seconds	5 Minutes 48 Seconds
Time to extinction of glowing after crib ignition	9 Minutes 42 Seconds	8 Minutes 36 Seconds
Time to extinction of smoke after crib ignition	Due to the amount of smoke in the test enclosure it was not possible to see when smoking ceased	Due to the amount of smoke in the test enclosure it was not possible to see when smoking ceased
Maximum extent of damage to back (mm) Length / Width	400 117	400 126
Maximum extent of damage to base (mm) Length / Width	93 132	85 127
Test Result	NI/5 (PASS)	NI/5 (PASS)
Ignitability performance index: "Clause 11 - NI/5"		

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